



BEFORE



AFTER



Warranty

Imperial Brown Storage Doors® are backed by a five-year panel warranty and a one-year warranty on all other parts against defects in material and workmanship. This warranty is limited to replacement (FOB Imperial Brown Storage Doors®) of malfunctioning parts and does not include damage resulting from accident or malicious misuse. This warranty further applies only when recommended materials and configurations are used and components are installed in accordance with the manufacturer's installation instructions.

In line with our commitment to improvement and engineering development, we reserve the right to change specifications or details without notice or obligation.



WARNING: This product can expose you to chemicals including lead, which are known to the State of California to cause cancer, birth defects, or other reproductive harm. For more information, go to <http://www.P65Warnings.ca.gov>.

West Coast Factory

198 SE 223rd Ave.
Gresham, OR 97030
Phone: 800-238-4093

East Coast Factory

209 Long Meadow Dr.
Salisbury, NC 28147
Phone: 800-438-2316

Midwest Factory

2115 W. Main St.
Prague, OK 74864
Phone: 800-289-2784

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2-20 IBRD



Integrity. Service. Excellence.

Over the life of your walk-in cooler or freezer, the door takes the most abuse. General day-to-day use adds up over time and can take a toll on the doors, which in turn can lead to increased operational cost, reduced product life span, and other issues.

Imperial Brown Replacement/Retrofit Door Kits is your solution. We will bring new Life to your existing walk-in.



Benefits of Imperial Brown Kits are:

- Saves Energy/Lowers Operational Cost
- Extends the Life of your Walk-In
- Increases Product Quality and Shelf Life
- Improved Sanitation Conditions
- Reduces the Risk of Slip/Trip/Fall Accidents



www.youtube.com/user/imperialmfg



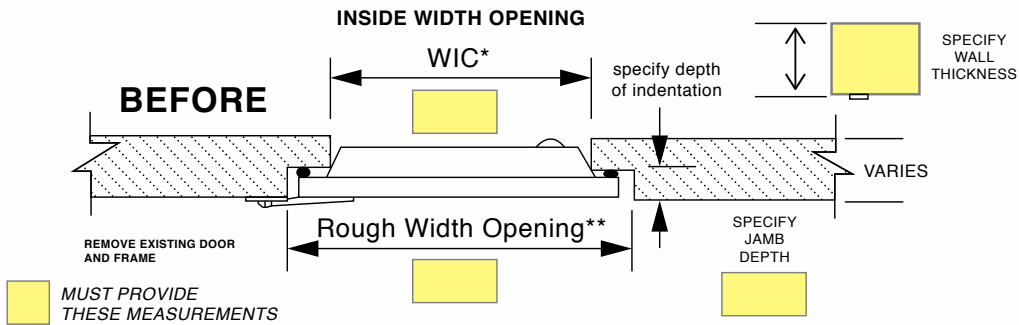
Get door measurement instructions and door care information from our door expert.



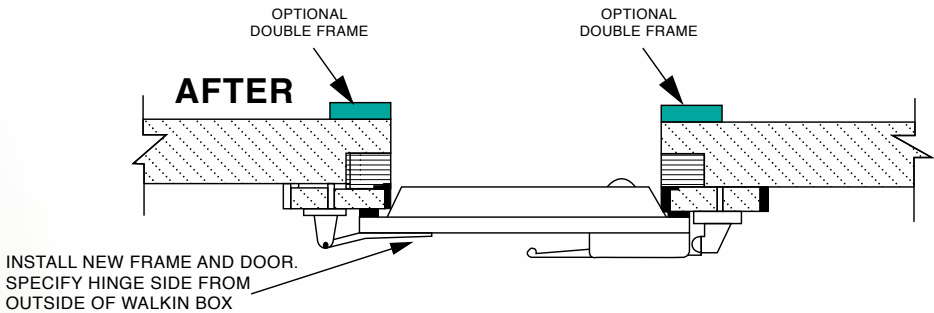
Our Door Retrofit Kits are specifically designed just for your unit, which means that you get a replacement door that is tailored to your needs and not an off-the-shelf generic one that is-one-size-fits-some.

Standard fasteners and caulking supplied, but proper installation is critical to correct performance/operation. The new frames and door must be installed level, plumb and completely sealed to the existing unit for proper operation.

Overhead Illustrations



*WIC - Width in clear from inside chamber
**Rough Width Opening - Width of opening from outside of chamber
It is critical that we get the opening size (interior, exterior and wall thickness), not just door measurements.



STANDARD FRAME IS APPROXIMATELY 2"x6." OTHER SIZES ARE AVAILABLE.
CALL FACTORY FOR PRICING AND/OR INFORMATION.

CONTACT INFORMATION

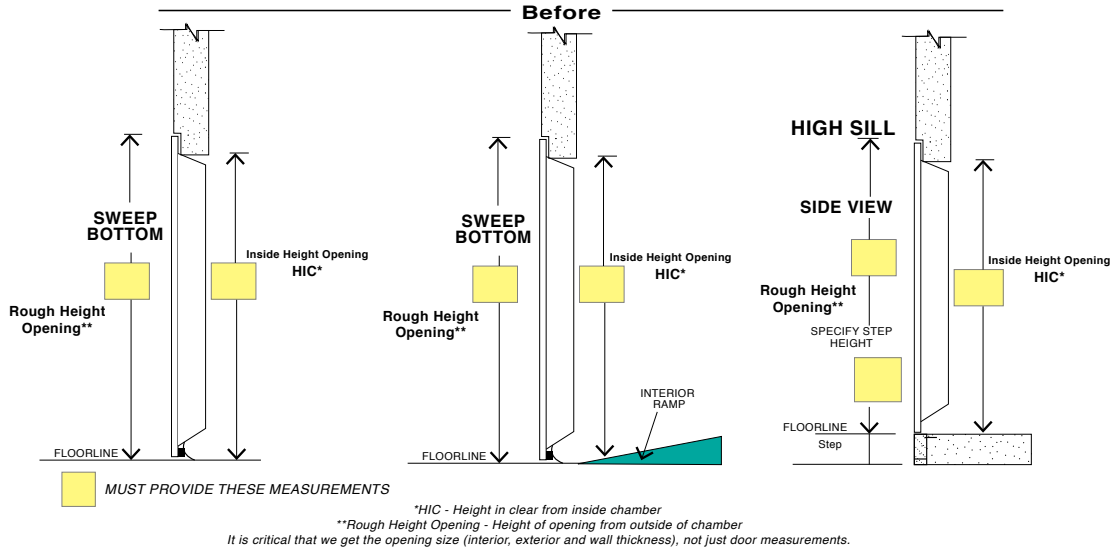
Company _____
Name _____ Sales Rep _____
Phone _____ Email _____

- Determine which drawing best fits your application.
 - Make a copy of that drawing and fill out the requested information. Remember, accurate dimensions are critical. Please call **877-320-3599** if you need further assistance.
 - Fax or email your quote request or order form to **503-665-2929** or sales@rplusdoors.com. Include your contact information and we will confirm pricing and approximate lead time for shipping.
 - Normal lead time is 2 to 3 weeks from receipt of approved and accepted drawings. All doors are FOB: Factory. "Landed" doors are FOB: Factory, freight allowed.
- **Please Note: Customer is responsible for verifying all dimensions before ordering door.*

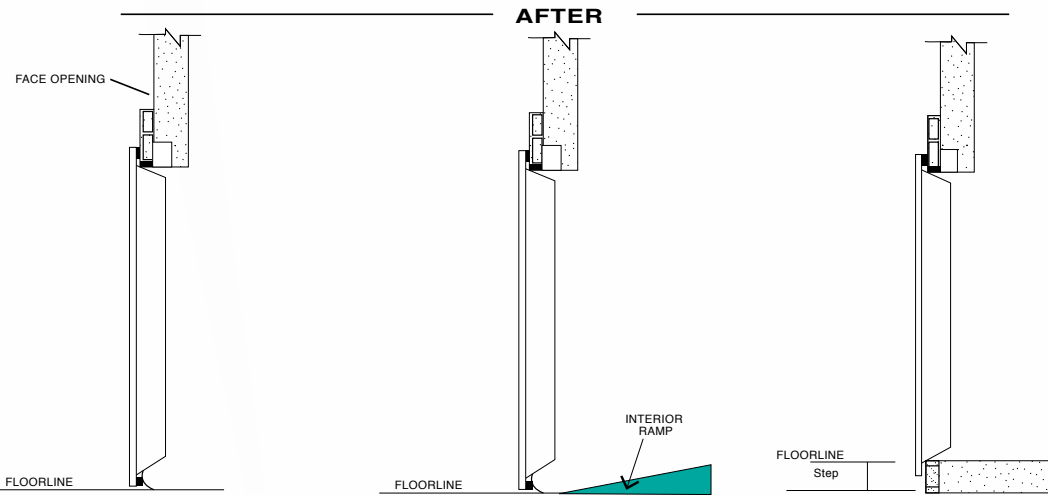
WARNING: This product can expose you to chemicals including lead, which are known to the State of California to cause cancer, birth defects, or other reproductive harm. For more information, go to <http://www.P65Warnings.ca.gov>.

Elevation Illustrations

Side View / Elevation



Side View / Elevation



STEPS FOR ORDERING YOUR DOOR AND FRAME *Check all that apply or fill in the measurements*

Rough Opening(Exterior): Width _____ Height _____
(Outside of Chamber)
WIC (Interior): Width _____ **HIC(Interior)**Height _____
(Inside of Chamber)

FLOOR CONFIGURATIONS:
Flat Floor ☐ Exterior Ramp ☐
Interior Ramp ☐ Step-in ☐

FEATURES:
Cooler Freezer * ☐ Threshold ☐
Temperature _____ F

Exterior:
Smooth: White ☐ SS ☐ Galvanized ☐
Stucco: Galvalume ☐ White ☐
Aluminum ☐ Other _____

Interior:
Smooth: White ☐ SS ☐ Galvanized ☐
Stucco: Galvalume ☐ White ☐
Aluminum ☐ Other _____

Special Finish Options Available - Contact factory with your request

HARDWARE:(Standard Frame Door)
Hinges placed on Left ☐ Right ☐
Spring Assist Closure ☐ or Gravity/Cam Closure ☐

Latch & Strike
Inside Release ☐ Closer ☐
Cyl. Lock ☐
Panic Hardware (Contact factory for pricing/info)

OPTIONS:
Self-Closing Package (Contact factory for pricing/info)
Double Frames ☐
Kickplate:
Exterior: Alum. ☐ SS ☐ Galvanized ☐
Interior: Alum. ☐ SS ☐ Galvanized ☐
View Window:
Non-Heated Heated
14 X 14 ☐ 14 X 14 ☐
14 X 24 ☐ 14 X 24 ☐

Must check all that apply or fill in the measurements

TERMINOLOGY and SPECIFICATIONS
ORDERING INFORMATION

Hinges – May vary by size and type of door. All doors will have a minimum of 2 cam-lift hinges. The swing is identified by facing the exterior/latch side of the door and deciding if you want the door to have hinges on the right or the left. Doors 48" and less in width have polished chrome finish hinges and larger doors have zinc-coated finish hinges.

Latches – Standard latch is polished chrome finish and has a positive latching strike that requires a plunger type inside safety release handle to open the door from the inside of your box. There are other types of hardware available for special applications. Contact us for further details on special latches.

Door Gasket – Seals the perimeter edges of the door. Magnetic gasket is our standard. Sponge rubber gasket is also available.

Sweep Gasket – Used on door bottom to seal the door to concrete floor or to a ramp on your existing raised insulated floor.

Kickplates – Aluminum Diamond Tread kickplates attached to the lower part of the door on one or both sides for protection from damage through use. Standard height is 36" although other heights are possible. Also available are stainless steel and galvanized steel metal options.

Without raised floor – The floor inside of the walk-in is flush with floor on exterior of door. This door will have a sweep gasket at the bottom.

With raised floor – The panelized floor on the interior of the walk-in is higher than the exterior floor. This door would normally seat to the top front edge of the 4th side frame section (no sweep gasket). If you have an interior or exterior ramp or tile on your floor, we need to know that information.

Finished opening – The net clear opening when project is finished.

Overlap walk-in door – Part of the door itself fits into the opening, but the exterior lip of the door extends beyond the opening and protrudes out from the exterior face of the door frame about 1½ inches.

Overlap reach-in door – Small door to gain access to product on shelving inside your walk-in cooler or freezer.

Frame – The part of the entire door assembly to which the door leaf is attached

Frames,"L"-shaped – It is ideal if your existing door jamb is damaged or warped. You can also enlarge an existing door opening or add a new opening in existing walls. The frame is covered with metal to match the new door. Fasteners and sealants are typically included to install the door in a 4" door thick wall. (Not pictured. Consult factory for more information.)

Frames, Face – A Face Frame supplies structural support for your door. In addition, heat cables can be added to address freezing conditions around the door. This frame fits flat on the face of your existing door wall. It can help cover damaged door casings or add heated frame to existing walk-ins. It also works well to replace an old flush mount door and frame. Fasteners and sealants are typically included to install a 4" thick wall.

Frames, Double – If the existing wall does not have support to attach your frame to, the back-up frame allows you to bolt all the way through the wall and both frames to create a sandwich frame assembly.

Frames, Custom – Please contact our door expert for more information at 877-320-3599. We build to your specifications.

All freezer doors have a heated frame. Heated door panel and threshold are options.